

**AMENDMENT TO THE SPECIFICATION**

Please amend the following paragraph in the section of the specification labeled "**SUMMARY OF THE INVENTION**". No new matter has been introduced by incorporation of the following amendment:

[0034] In the groove forming device set forth above, multiple machining devices for multiple workpieces are concentrated on a common ~~head~~ bed, and machining is carried out by a pulsed voltage supplied from a machining pulsed power supply.